

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK 528

Supercedes Date: 19-Mar-2019

Revision date 24-Jul-2019 Revision Number 1.06

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name EVO-STIK 528

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives.
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited Common Rd ST16 3EH Stafford UK

Tel: +44 (1785) 27 26 25 Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom +44 (1785) 272650

Ireland +353 (1) 8624900 (Monday- Friday 9am-5pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Chronic aquatic toxicity	Category 2 - (H411)
Flammable liquids	Category 2 Category 3 - (H225)

2.2. Label Elements

Contains: Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics, Methyl ethyl ketone, Ethyl acetate, Hydrocarbons, C6, isoalkanes, <5% n-hexane



Signal word DANGER

EVO-STIK 528

Supercedes Date: 19-Mar-2019

Revision date 24-Jul-2019

Revision Number 1.06

Hazard statements

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H336 - May cause drowsiness or dizziness

H411 - Toxic to aquatic life with long lasting effects

H225 - Highly flammable liquid and vapour

EU Specific Hazard Statements

EUH208 - Contains rosin & methylols. May produce an allergic reaction

Precautionary statements

P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P271 - Use only outdoors or in a well-ventilated area

P273 - Avoid release to the environment

P280 - Wear protective gloves and eye/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P391 - Collect spillage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P405 - Store locked up

P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

Placed on the market in aerosol containers or in containers fitted with a sealed spray attachment.

2.3. Other Hazards

In use may form flammable/explosive vapour-air mixture

PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

Mixtures

Chemical name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH Registration Number
Acetone	200-662-2	67-64-1	10 - <20	Eye Irrit. 2 (H319) (EUH066) STOT SE 3 (H336) Flam. Liq. 2 (H225)		01-2119471330- 49-XXXX
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	1	10 - <20	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic		01-2119475515- 33-xxxx

EVO-STIK 528
Supercedes Date: 19-Mar-2019
Revision Number 1.06

				2 (H411)		
				Flam. Liq. 2		
				(H225)		
Methyl ethyl ketone	201-159-0	78-93-3	10 - <20	Eye Irrit. 2		01-2119457290-
				(H319)		43-XXXX
				(EUH066)		
				STOT SE 3		
				(H336)		
				Flam. Liq. 2		
Ethyd acatata	205-500-4	444.70.0	40 :00	(H225)		04 0440475400
Ethyl acetate	205-500-4	141-78-6	10 - <20	Eye Irrit. 2		01-2119475103-
				(H319) STOT SE 3		46-XXXX
				(H336)		
				Flam. Liq. 2		
				(H225)		
				(EUH066)		
Hydrocarbons, C6,	931-254-9		5 - <10	STOT SE 3		01-2119484651-
isoalkanes, <5%	331 231 3		0 1.0	(H336)		34-XXXX
n-hexane				Asp. Tox. 1		
				(H304)		
				Skin Irrit. 2		
				(H315)		
				Aquatic Chronic		
				2 (H411)		
				Flam Liq. 2		
				(H225)		
				(EUH066)		
Xylenes (o-, m-, p-	215-535-7	1330-20-7	5 - <10	STOT SE 3	::	01-2119488216-
isomers)				(H335)		32-XXXX
,				STOT RÉ 2		
				(H373)		
				Asp. Tox. 1		
				(H304)		
				Skin Irrit. 2		
				(H315)		
				Eye Irrit. 2		
				Eye Irrit. 2 (H319)		
				Eye Irrit. 2 (H319) Acute Tox. 4		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312)		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332)		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226)		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412)		01-2119489370-
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2		01-2119489370- 35-XXXX
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412)		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304)		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332)		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225)		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic		
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412)		35-XXXX
Ethylbenzene	202-849-4	100-41-4	1- <2.5 0.1 - <1	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412) Skin Sens. 1		35-XXXX 01-2119480418-
Rosin	232-475-7	8050-09-7	0.1 - <1	Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412) Skin Sens. 1 (H317)		35-XXXX 01-2119480418- 32-XXXX
				Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226) Aquatic Chronic 3 (H412) STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam Liq. 2 (H225) Aquatic Chronic 3 (H412) Skin Sens. 1		35-XXXX 01-2119480418-

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

Full text of H- and EUH-phrases: see section 16

EC# 927-510-4 Related CAS no 64742-49-0 EC# 931-254-9 Related CAS no 64742-49-0

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contactRinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist. Get medical

attention if irritation develops and persists.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. Get medical attention if irritation develops and persists.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

Clean mouth with water. Drink 1 or 2 glasses of water. Call a doctor or poison control

centre immediately.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the

material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more

information. Avoid contact with skin, eyes or clothing.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Inhalation of high vapour concentrations may cause symptoms like

headache, dizziness, tiredness, nausea and vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media Do not use straight streams. CAUTION: Use of water spray when fighting fire may be

inefficient.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the

chemical

Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

Hazardous combustion products Carbon oxides.

5.3. Advice for firefighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid

contact with skin, eyes or clothing. Avoid breathing vapours or mists. Ensure adequate ventilation. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static

discharges. All equipment used when handling the product must be grounded.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Do not allow to enter into soil/subsoil.

6.3. Methods and material for containment and cleaning up

Methods for containment Dyke far ahead of spill; use dry sand to contain the flow of material. Absorb with earth,

sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled

containers. Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Eliminate all ignition sources if safe to do so.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. In case of

insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations Keep away from food, drink and animal feedingstuffs. Do not eat, drink or smoke when

using this product. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wear suitable

gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

EVO-STIK 528 Revision date 24-Jul-2019 Supercedes Date: 19-Mar-2019 Revision Number 1.06

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from

heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the

particular national regulations.

7.3. Specific end use(s)

Specific Use(s) Adhesives.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	Ireland	United Kingdom
Acetone	TWA: 500 ppm	TWA: 500 ppm	TWA: 500 ppm
67-64-1	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³
		STEL: 1500 ppm	STEL: 1500 ppm
		STEL: 3630 mg/m ³	STEL: 3620 mg/m ³
Methyl ethyl ketone	TWA: 200 ppm	TWA: 200 ppm	TWA: 200 ppm
78-93-3	TWA: 600 mg/m ³	TWA: 600 mg/m ³	TWA: 600 mg/m ³
	STEL: 300 ppm	STEL: 300 ppm	STEL: 300 ppm
	STEL: 900 mg/m ³	STEL: 900 mg/m ³	STEL: 899 mg/m ³
		Sk*	Sk*
Ethyl acetate	-	TWA: 734 mg/m ³	TWA: 734 mg/m ³
141-78-6		TWA: 200 ppm	TWA: 200 ppm
		STEL: 1468 mg/m ³	STEL: 1468 mg/m ³
		STEL: 400 ppm	STEL: 400 ppm
Xylenes (o-, m-, p- isomers)	TWA: 50 ppm	TWA: 50 ppm	TWA: 50 ppm
1330-20-7	TWA: 221 mg/m ³	TWA: 221 mg/m ³	TWA: 220 mg/m ³
	STEL: 100 ppm	STEL: 100 ppm	STEL: 100 ppm
	STEL: 442 mg/m ³	STEL: 442 mg/m ³	STEL: 441 mg/m ³
	*	Sk*	Sk*
Ethylbenzene	TWA: 100 ppm	TWA: 100 ppm	TWA: 100 ppm
100-41-4	TWA: 442 mg/m ³	TWA: 442 mg/m ³	TWA: 441 mg/m ³
	STEL: 200 ppm	STEL: 200 ppm	STEL: 125 ppm
	STEL: 884 mg/m ³	STEL: 884 mg/m ³	STEL: 552 mg/m ³
	*	Sk*	Sk*
Rosin	-	TWA: 0.05 mg/m ³	TWA: 0.05 mg/m ³
8050-09-7		STEL: 0.15 mg/m ³	STEL: 0.15 mg/m ³
Magnesium oxide (MgO)	-	TWA: 4 mg/m ³	TWA: 10 mg/m ³
1309-48-4		TWA: 5 mg/m ³	TWA: 4 mg/m ³
		TWA: 10 mg/m ³	STEL: 30 mg/m ³
		STEL: 10 mg/m ³	STEL: 12 mg/m ³
		STEL: 12 mg/m ³	
		STEL: 30 mg/m ³	

Chemical name	European Union	Ireland	United Kingdom
Methyl ethyl ketone	-	-	70 µmol/L urine
78-93-3			•
Xylenes (o-, m-, p- isomers)	-	-	650 mmol/mol creatinine urine
1330-20-7			

Derived No Effect Level (DNEL) No information available

EVO-STIK 528

Supercedes Date: 19-Mar-2019

Revision date 24-Jul-2019 Revision Number 1.06

	-
Derived No Effect Level (DNEL)	
Acetone (67-64-1)	
Type	Long term Systemic health effects worker
Exposure route	Dermal
Derived No Effect Level (DNEL)	186 mg/kg bw/d
Delived He Ellect Edver (BHEE)	100 mg/kg 5 m/a
Туре	Short term Local health effects worker
Exposure route	Inhalation
Derived No Effect Level (DNEL)	2420 mg/m³
, ,	<u> </u>
Туре	Long term Systemic health effects worker
Exposure route	Inhalation
Derived No Effect Level (DNEL)	1210 mg/m³
Hydrocarbons, C7, n-alkanes, iso	alkanes, cyclics (
)	
Туре	worker Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	2085 mg/m³
Type	warker Leng term Customic health offeets
Type Exposure route	worker Long term Systemic health effects Dermal
Derived No Effect Level (DNEL)	
Delived No Ellect Level (DNEL)	300 mg/kg bw/d
Methyl ethyl ketone (78-93-3)	
Type	worker Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	1161 mg/kg bw/d
_ = = = ()	1.101 mg/ng 2.1/u
Type	worker Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	600 mg/m ³
Ethyl acetate (141-78-6)	
Туре	worker Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	63 mg/kg bw/d
-	
Туре	worker Short term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	1468 mg/m³
Type	worker Long term Local health effects
Type Exposure route	Inhalation
Derived No Effect Level (DNEL)	734 mg/m ³
DOMAGO NO EMCOLEGACI (DIALE)	p o r mg/m
Туре	worker Short term Local health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	1468 mg/m³
	, v
Туре	worker Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	734 mg/m³

Long term Systemic health effects worker

Dermal

Exposure route

Xylenes (o-, m-, p- isomers) (1330-20-7)Type Long

EVO-STIK 528

Supercedes Date: 19-Mar-2019

Revision date 24-Jul-2019 Revision Number 1.06

	<u> </u>
Derived No Effect Level (DNEL)	180 mg/kg bw/d
Туре	Long term Systemic health effects worker
Exposure route	Inhalation
Derived No Effect Level (DNEL)	77 mg/m³
Туре	Short term Local health effects Systemic health effects worker
Exposure route	Inhalation
Derived No Effect Level (DNEL)	289 mg/m³
Rosin (8050-09-7)	
Туре	worker Long term Local health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	10 mg/m ³
Туре	worker Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	2131 mg/kg bw/d
D. I. IN EU.	
Derived No Effect Level (DNEL)	
Acetone (67-64-1)	O
Type	Consumer Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	200 mg/m ³
-	
Type	Consumer Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	62 mg/kg bw/d
Туре	Consumer Long term Systemic health effects
Exposure route	Oral
Derived No Effect Level (DNEL)	62 mg/kg bw/d
	" " (
Hydrocarbons, C7, n-alkanes, iso	alkanes, cyclics (
<u>) </u>	
Type	Consumer Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	447 mg/m³
T	Consumer Long town Customic hoolth offerts
Type	Consumer Long term Systemic health effects
Exposure route Derived No Effect Level (DNEL)	Dermal
Delived No Ellect Level (DINEL)	149 mg/kg bw/d
Туре	Consumer Long term Systemic health effects
Exposure route	Oral
Derived No Effect Level (DNEL)	149 mg/kg bw/d
Denved No Ellect Level (DIVEL)	II+a IIIg/ng pw/u
Methyl ethyl ketone (78-93-3)	
	Consumer Long term Systemic health effects
Type	
Exposure route Derived No Effect Level (DNEL)	Dermal
Denved No Ellect Level (DIVEL)	412 mg/kg bw/d
Typo	Consumer Long term Systemic health effects
Type	Consumer Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	106 mg/m ³
Typo	Consumer Legal health effects Systemic health effects
Туре	Consumer Local health effects Systemic health effects

EVO-STIK 528

Supercedes Date: 19-Mar-2019

Revision date 24-Jul-2019 Revision Number 1.06

Exposure route Derived No Effect Level (DNEL) State	
Ethyl acetate (141-78-6)	
Type Consumer Long term Systemic health effects	- 1
<u> </u>	
Exposure route Oral	
Derived No Effect Level (DNEL) 4.5 mg/kg bw/d	
Type Consumer Long term Systemic health effects	
Exposure route Dermal	
Derived No Effect Level (DNEL) 37 mg/kg bw/d	
Type Consumer Short term Systemic health effects	
Exposure route Inhalation	
Derived No Effect Level (DNEL) 734 mg/m³	
Type Consumer Long term Local health effects	
Exposure route Inhalation	
Derived No Effect Level (DNEL) 367 mg/m³	
Type Consumer Short term Local health effects	
Exposure route Inhalation	
Derived No Effect Level (DNEL) 734 mg/m³	
Type Consumer Long term Systemic health effects	
Exposure route Inhalation	
Derived No Effect Level (DNEL) 367 mg/m³	
Rosin (8050-09-7)	
Type Consumer Long term Systemic health effects	
Exposure route Dermal	
Derived No Effect Level (DNEL) 1065 mg/kg bw/d	
Type Consumer Long term Systemic health effects	
Exposure route Oral	\longrightarrow
Derived No Effect Level (DNEL) 1065 mg/kg bw/d	

Predicted No Effect Concentration No information available. **(PNEC)**

Predicted No Effect Concentration (PNEC)	
Acetone (67-64-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10.6 mg/l
Freshwater - intermittent	21 mg/l
Marine water	1.06 mg/l
Microorganisms in sewage treatment	100 mg/l
Freshwater sediment	30.4 mg/kg dry weight
Marine water	3.04 mg/kg dry weight
Soil	29.5 mg/kg dry weight

Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

Ethyl acetate (141-78-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.26 mg/l
Marine water	0.026 mg/l
Freshwater sediment	1.25 mg/kg
Marine sediment	0.125 mg/kg
Soil	0.24 mg/kg
Microorganisms in sewage treatment	650 mg/l

Rosin (8050-09-7)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.002 mg/l
Marine water	0 mg/l
Sewage treatment plant	1000 mg/l
Freshwater sediment	0.007 mg/l
Marine sediment	0.001 mg/l

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Personal Protective Equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Hand protection Wear protective gloves. The breakthrough time of the gloves depends on the material

and the thickness as well as the temperature.

Skin and body protection Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective

clothing.

Respiratory protection In case of mist, spray or aerosol exposure wear suitable personal respiratory protection

and protective suit. In case of inadequate ventilation wear respiratory protection.

Recommended filter type: Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateLiquidAppearanceLiquid viscousColourAmberOdourSolvent

Odour threshold No information available

Property Values Remarks • Method

pH No data available
Melting point / freezing point No data available

Boiling point / boiling range 48 °C
Flash point -20 °C

Evaporation rate No data available Flammability (solid, gas) Not applicable for liquids .

Flammability Limit in Air

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapour pressure 110 kPa

Vapour densityNo data availableRelative densityNo data availableWater solubilityInsoluble in waterSolubility(ies)No data availablePartition coefficientNo data availableAutoignition temperatureNo data available

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

@ 25 °C

Decomposition temperature No data available

Kinematic viscosity > 500 mm²/s @ 40°C None known

Dynamic viscosityapprox. 3750 mPa sExplosive propertiesNo data availableOxidising propertiesNo data available

9.2. Other information

Solid content (%) approx. 23 Softening Point Not relevant

Molecular weightNo information availableVOC Content (%)No information available

Density 0.84

Bulk density No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion Data

Sensitivity to mechanical None.

impact

Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition

products

None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information .

Inhalation May cause irritation of respiratory tract. May cause drowsiness or dizziness.

Eye contact Irritating to eyes. Causes serious eye irritation.

Skin contact Causes skin irritation.

Supercedes Date: 19-Mar-2019 Revision Number 1.06

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. May cause redness and tearing of the eyes. Inhalation of high vapour

concentrations may cause symptoms like headache, dizziness, tiredness, nausea and

Revision date 24-Jul-2019

vomiting.

Numerical measures of toxicity

Acute Toxicity

EVO-STIK 528

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (dermal) 16,849.50 mg/kg ATEmix (inhalation-dust/mist) 19.51 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone 67-64-1	= 5800 mg/kg (Rat)	>15800 mg/Kg (rat)	= 79 mg/l(Rat) 4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rat)	LC50 >23.3 mg/L (4h)(Rat, vapour) (OECD 403)
Methyl ethyl ketone 78-93-3	= 2483 mg/kg (Rat)	= 5000 mg/kg(Rabbit)	= 11700 ppm (Rat) 4 h
Ethyl acetate 141-78-6	= 5620 mg/kg (Rat)	> 18000 mg/kg (Rabbit)> 20 mL/kg(Rabbit)	LC0 29.3 mg/l air
Hydrocarbons, C6, isoalkanes, <5% n-hexane 	>16750 mg/Kg (rat)	>3350 mg/Kg (rabbit OECD 402)	259354 mg/m³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers) 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= >47635 mg/L (Rat) 4 h = >5000 ppm (Rat) 4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 1432 mg/L (Rat) 4 h
Rosin 8050-09-7	>2000 mg/Kg (rat)	> 2500 mg/kg (Rabbit)	= 1.5 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

EVO-STIK 528
Supercedes Date: 19-Mar-2019
Revision date 24-Jul-2019
Revision Number 1.06

STOT - single exposure May cause drowsiness or dizziness.

STOT - repeated exposureBased on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to Micro-organisms	Crustacea	M-Factor
Acetone 67-64-1	-	LC50 96 h 4.74 - 6.33 mL/L (Oncorhynchus mykiss)	EC50 = 14500 mg/L 15 min	EC50 48 h 10294 - 17704 mg/L (Daphnia magna Static)	-
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	-	-	-	EL50 (48h) =3mg/L Daphnia	-
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriell a subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)	-
Ethyl acetate 141-78-6	EC50: =3300mg/L (48h, Desmodesmus subspicatus)	LC50: =484mg/L (96h, Oncorhynchus mykiss) LC50: 220 - 250mg/L (96h, Pimephales promelas) LC50: 352 - 500mg/L (96h, Oncorhynchus mykiss)	EC50 = 1180 mg/L 5 min EC50 = 1500 mg/L 15 min EC50 = 5870 mg/L 15 min EC50 = 7400 mg/L 2 h	EC50: =560mg/L (48h, Daphnia magna)	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane	13.6 mg/l (Pseudokirchneriell a subcapitata)	18.3 mg/l (Oncorhynchus mykiss)	-	31.9 mg/l (Daphnia magna)	-
Xylenes (o-, m-, p- isomers) 1330-20-7	-	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss) (OECD 203)	EC50 = 0.0084 mg/L 24 h	EC50 48 h = 3.4 mg/L (water flea)	-
Ethylbenzene 100-41-4	EC50 72 h 2.6 - 11.3 mg/L (Pseudokirchneriell a subcapitata)	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static)	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	. ,	-
Rosin 8050-09-7	EC50: =400mg/L (72h, Desmodesmus subspicatus)	LC50 (96h) >10mg/L Fish (Danio rerio)	EC50 = 31.5 mg/L 30 min	EC50 48 h >100 mg/L (Daphnia magna)	-

12.2. Persistence and degradability

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

-

Persistence and degradability No information available.

Component Information Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics ()			
Method	Exposure time	Value	Results
OECD Test No. 301F: Ready	28 days	83%	Readily biodegradable
Biodegradability: Manometric			
Respirometry Test (TG 301 F)			

Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready	28 days	biodegradation	98 % Readily biodegradable
Biodegradability: Closed Bottle Test	-	-	
(TG 301 D)			

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient	Bioconcentration factor (BCF)
Acetone 67-64-1	-0.24	0.69
Methyl ethyl ketone 78-93-3	0.3	-
Ethyl acetate 141-78-6	0.6	30
Hydrocarbons, C6, isoalkanes, <5% n-hexane	3.6	501
Xylenes (o-, m-, p- isomers) 1330-20-7	3.15	15
Ethylbenzene 100-41-4	3.2	15

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessmentThe components in this formulation do not meet the criteria for classification as PBT or vPvB.

Chemical name	PBT and vPvB assessment
Acetone 67-64-1	The substance is not PBT / vPvB
Methyl ethyl ketone 78-93-3	The substance is not PBT / vPvB
Ethyl acetate 141-78-6	The substance is not PBT / vPvB PBT assessment does not apply
Xylenes (o-, m-, p- isomers) 1330-20-7	The substance is not PBT / vPvB
Ethylbenzene 100-41-4	The substance is not PBT / vPvB
Rosin	The substance is not PBT / vPvB

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

8050-09-7 Further information relevant for the PBT assessment is necessary

12.6. Other adverse effects

Other adverse effects No information available.

.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused

products

Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture of

weld containers.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous

substances

Other information Waste codes should be assigned by the user based on the application for which the

product was used.

SECTION 14: Transport information

Note: The shipping descriptions shown here are for bulk shipments only, and may not apply to

shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

Land transport (ADR/RID)

14.1 UN Number UN1133

14.2 Proper Shipping Name Adhesives, Environmentally Hazardous

14.3 Transport hazard class(es) 3 Labels 3 14.4 Packing Group III

Description UN1133, Adhesives, 3, III, (D/E), Environmentally Hazardous

14.5 Environmental hazards
14.6 Special Provisions
Classification Code
Tunnel restriction code
Limited Quantity (LQ)
ADR Hazard Id (Kemmler

Yes
None
(D/E)
5 L
30

Number)

<u>IMDG</u>

14.1 UN number UN1133

14.2 Proper Shipping Name Adhesives, Marine Pollutant

14.3 Transport hazard class(es) 3 14.4 Packing group

Description UN1133, Adhesives, 3, III, (-20°C c.c.), Marine Pollutant

14.5 Marine Pollutant P
14.6 Special Provisions 223, 955
Limited Quantity (LQ) 5 L
EmS-No. F-E, S-D

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number UN1133 **14.2 Proper Shipping Name** Adhesives

14.3 Transport hazard class(es)14.4 Packing group

Description UN1133, Adhesives, 3, III

14.5 Environmental hazardsYes14.6 Special ProvisionsA3Limited Quantity (LQ)10 LERG Code3L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Dangerous substance category per Seveso Directive (2012/18/EU)

P5a - FLAMMABLE LIQUIDS P5b - FLAMMABLE LIQUIDS P5c - FLAMMABLE LIQUIDS E2 - Hazardous to the Aquatic Environment in Category Chronic 2

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

National Regulations

15.2. Chemical safety assessment

EVO-STIK 528 Revision date 24-Jul-2019
Supercedes Date: 19-Mar-2019 Revision Number 1.06

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

EUH066 - Repeated exposure may cause skin dryness or cracking

H225 - Highly flammable liquid and vapour

H226 - Flammable liquid and vapour

H304 - May be fatal if swallowed and enters airways

H312 - Harmful in contact with skin

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H332 - Harmful if inhaled

H335 - May cause respiratory irritation

H336 - May cause drowsiness or dizziness

H373 - May cause damage to organs through prolonged or repeated exposure

H411 - Toxic to aquatic life with long lasting effects

H412 - Harmful to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend SECTION 8: Exposure controls/personal protection

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

PBT Persistent, Bioaccumulative, and Toxic (PBT) Chemicals STOT RE Specific target organ toxicity - Repeated exposure STOT SE Specific target organ toxicity - Single exposure

EWC: European Waste Catalogue

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs

Revision date 24-Jul-2019

Indication of changes

Revision note SDS sections updated: 9.

Training Advice Provide adequate information, instruction, and training for operator

Further information No information available

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet